

# FUJIAN EPOS ELECTRIC MACHINERY CO., LTD

**EMEAN**  
POWER

**WEICHAI**  
潍柴

ENGINE MODEL: WP6D132E200

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WHATSAPP



WECHAT



<b>WEICHAI</b> 潍柴	机型: Model:	WP6D132E200	日期: Date:	2021/2
	柴油发动机数据单 <b>Diesel Datasheet</b>		页码: Page:	1 / 6

转速 Speed	发动机功率 Gross Engine Output		
	持续功率 kW COP kW	常用功率 kW PRP kW	备用功率 kW ESP kW
1500r/min	/	120	132

### 功率定义解释 Ratings definitions :

功率分类 Ratings Definitions	运行条件 Operating condition
持续功率 COP	1、每年运行时间不限； Unlimited using time per year; 2、在恒定的 100% 负荷下运行； Continuous power is the maximum power available at a constant load factor; 3、不具备超负荷能力。 No overload capability is allowed.
常用功率 PRP	1、每年运行时间不限； Unlimited using time per year; 2、运行24h上平均负荷率不能超过70%； The average load rate is no more than 70% over 24 hours; 3、每 12h 内，可超负荷 10% 运行 1h。 Overloading 10% for 1h within 12 hours of operation is allowed.
备用功率 ESP	1、每年运行时间不超过200h； The annual operating time shall not exceed 200h; 2、运行24h以上，平均负荷率不超过70%； The average load rate shall not exceed 70% over 24h operation cycle; 3、不具备超负荷能力； No overload capability is allowed; 4、柴油机启动加速按照 Q/WCG136.13 进行，没有热机过程，由启动加速到标定转速需在 10s 内完成。自然吸气柴油机，环境温度在 5°C 以下时，需增加预热设施保证柴油机出水温度在 30°C 以上；环境温度 5°C 以上时，无需预热设施。增压柴油机环境温度 10°C 以下时，需增加预热设

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	<p>施保证柴油机出水温度在 30°C以上；环境温度 10°C以上时，无预热设施。</p> <p>The acceleration of starting of diesel engines are carried out in accordance with Q/WCG136.13, and there's no engine process. From acceleration of starting to calibration speed shall be completed within 10s. Natural aspirated diesel engine, when the environment temperature is below 5°C , need to increase preheat facilities to ensure that diesel engine water temperature above 30 °C. When environment temperature over 5°C, no preheating facilities are required.</p> <p>Supercharged diesel engine, when the environment temperature is below 10°C, need to increase preheat facilities to ensure that diesel engine water temperature above 30°C. When environment temperature over 10°C, no preheating facilities are required.</p>
备注 Descriptions	<p>1) 所有功率基于标准 ISO 8528-1, ISO 3046, DIN6271 , 误差范围±5%。 All ratings are based on operating conditions under ISO 8528-1, ISO 3046, DIN6271. Performance tolerance of ±5%.</p> <p>2) 测试条件：大气压力 100kPa , 25°C , 相对湿度 30% , 燃油密度 0.84kg/L ; 其他环境条件下可能需要进行功率修正，详情请与厂家联系。 Test conditions : 100 kPa, 25°C air inlet temperature, relative humidity of 30%, with fuel density 0.84 kg/L. Derating may be required for conditions outside these; please contact the factory for details.</p> <p>3) 所有的数据均基于发动机带燃油系统、水泵、机油泵时获得的，而不带有交流发电机、风扇、其它选用设备和被驱动的附件。 Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump, without battery charging alternator, fan and optional equipment.</p>

## 基础数据 Essential Data

发动机类型 Engine model .....	柴油机 Diesel Engine
气缸/气门数量 N° of Cylinders / Valves .....	6/12
气缸分布型式 Cylinders arrangement.....	直列 L-Type
缸径×行程 ( mm ) Bore x Stroke ( mm ) .....	105×130
排量(L) Displacement(L) .....	6.75

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燃油系统型式 Fuel System	.....机械泵 Mechanical-Pump
进气形式 Aspiration	.....增压中冷 Turbocharged and aftercooled
压缩比 Compression ratio	.....18:1
飞轮壳尺寸 Flywheel housing	..... SAE1
飞轮尺寸 Flywheel	..... 11.5"
飞轮齿圈齿数 N° of teeth on flywheel ring gear	..... 145
飞轮转动惯量 (kg/m <sup>2</sup> ) Inertia of flywheel (kg/m <sup>2</sup> )	..... 1.117
曲轴转动惯量 (kg/m <sup>2</sup> ) Inertia of crankshaft (kg/m <sup>2</sup> )	..... 0.27
排放阶段 Emission standard	..... 无排放 Non
发动机尺寸(长×宽×高) (mm) Overall Dimensions with radiator (L x W x H) (mm)	.....1230×552×1058 ( 以外形图为准 The outer chart shall prevail )
发动机干重 (kg) Engine dry weight (kg)	..... 625±50
不带辅助启动装置时最低冷启动温度 (°C) Min.cold start temperature without auxiliary starting device(°C)	..... -10
带辅助启动装置时最低冷启动温度 (°C) Min. cold start temperature with auxiliary starting device (°C)	..... -30
包装尺寸 Packing measurement ( mm )	..... 1637×1000×1258
运输重量 Transport weight ( kg )	..... 745±50

## 进气系统 Air intake system

在涡轮增压器前允许的最大的进气温升(°C) Air intake temperature rise (°C)	..... 15
清洁滤芯进气阻力 (kPa) Air intake restriction clean filter (kPa)	..... ≤3.5
脏滤芯进气阻力 (kPa) Air intake restriction dirty filter (kPa)	..... ≤6
额定工况下进气流量 (kg/h) Recommended air flow @ PRP (kg/h)	..... 544
应急备用工况下进气流量 (kg/h) Recommended air flow @ ESP (kg/h)	..... 582
推荐最小进气管直径(mm) Min. diameter of intake pipe (mm)	..... 80

## 中冷系统 Intercooling system

25°C环境温度下的最高进气温度 (°C) Max. intake temperature @ 25°C ambient temperature (°C).	..... 55
进气温度与环境温度的最大温差 (°C) Max. difference between intake temperature and ambient temperature (°C)	..... 30
中冷器允许的最大压力降 (kPa) Max. intake pressure drop of intercooler (kPa)	..... 12

发动机允许的最高使用环境温度 (°C) System designed for ambient temperature up to (°C) ..... 50

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进出水外部管路的最小内径 (mm) Min. inside diameter of coolant outlet pipe (mm) .....	42
出水管报警温度 (°C) Coolant alarm (shutdown) temperature (°C) .....	101
节温器初开/全开温度 (°C) Thermostat opening temperature/full open temperature (°C).....	76/90
冷却系统内最小保持压力 (kPa) Min. pressure in cooling system (kPa) .....	50
发动机本身冷却液容量 (L) Coolant capacity of the engine (L) .....	8

## 排气系统 Exhaust system

允许最大排气背压 (kPa) Max. exhaust back pressure (kPa) .....	6.5
最大的排气温度 ( 涡轮前 ) (°C) Max. exhaust temperature before turbocharger (°C) .....	≤700
最大的排气温度 ( 涡轮后 ) (°C) Max.exhaust temperature after turbocharger(°C).....	550
额定工况下排气流量 (kg/h) Exhaust flow @ PRP (kg/h) .....	567.8
应急备用工况下排气流量 (kg/h) Exhaust flow @ ESP (kg/h) .....	608.2
推荐排气管最小直径(mm) Min. diameter of exhaust pipe (mm) .....	65
涡轮增压器法兰处允许的最大弯矩(Nm) Max. bending moment of exhaust gas exit flange (Nm)	

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## 润滑系统 Lubrication system

油底壳机油容量 (L)Oil capacity (L).....	20
怠速时机油压力 (kPa) Oil pressure in normal condition idle speed (kPa) .....	≥120
在额定转速下的机油压力 (kPa) Oil pressure in normal condition at rated speed.....	300-600
机油低报警压力 (kPa) Lowest oil pressure alarm (kPa) .....	120
机油低停机压力 (kPa) Lowest oil pressure shutdown(kPa).....	120
机油最高温度(°C) Max. oil temperature (°C).....	105
机油流量 (L/min) Oil flow (L/min) .....	47
机油燃油消耗比 Oil fuel consumption ratio based on engine fuel consumption data .....	≤0.2%

## 噪声 Noise

发动机噪声 ( 声功率级 ) (dB(A)) Diesel engine noise (Acoustic power level) (dB(A)) .....	≤114
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## 燃油系统 Fuel system

喷油泵进油口最大进油阻力 (kPa) Max. restriction at fuel pump inlet (kPa) .....	20
喷油泵最大回油阻力 (kPa) Max. fuel return restriction (kPa) .....	20
燃油最高进油温度 (°C) Max. fuel inlet temperature (°C).....	50
供油流量 (kg/h) Fuel supply flow (kg/h).....	23.8-26.2
输油泵最小压力 (kPa) Min. pressure of fuel pump (kPa).....	20
燃油进油管最小直径 (mm) Min. diameter of inlet pipe (mm) .....	12
燃油回油管最小直径 (mm) Min. diameter of return pipe (mm) .....	12

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## 电器系统 Electrical system

电气系统电压 ( 负极接地 ) (V) Electrical system voltage (negative to ground) (V) .....	24
起动机功率(kW) Starter power (kW) .....	6
充电发电机额定电流 (A) Battery charger current (A).....	35
启动回路最大电阻 (mΩ) Max. electric resistance of starting circuit (mΩ).....	2
启动回路导线最小截面积(mm <sup>2</sup> ) Min. sectional area of wire (mm <sup>2</sup> ) .....	65-85
加热格栅工作电压(V)/电流(A) Heat The Grille Voltage(V)/Current(A) .....	/
<b>热平衡测试数据 (环境温度 41.6 °C)Heat balance test data ( 41.6°C )</b>	

发动机进/出水压力 Coolant inlet/ output pressure ( kPa )	额定工况 Rated working condition	0.36/4.18
	超负荷工况 Overload working condition	/
冷却液流量 Coolant flow ( m <sup>3</sup> /h )	额定工况 Rated working condition	11.1
	超负荷工况 Overload working condition	/
发动机进/出水温度 Coolant inlet/output temperature ( °C )	额定工况 Rated working condition	83.6/87.6
	超负荷工况 Overload working condition	/
中冷器前/后温度 Intercooler inlet/output temperature ( °C )	额定工况 Rated working condition	118.8/53.4
	超负荷工况 Overload working condition	/
中冷器前/后压力 Intercooler inlet/output pressure ( kPa )	额定工况 Rated working condition	84.3/84.8
	超负荷工况 Overload working condition	/
发动机总热量 Engine total heat ( kJ/s )	额定工况 Rated working condition	158.5
	超负荷工况 Overload working condition	/
中冷器散热量 Intercooler heat dissipating capacity ( kJ/s )	额定工况 Rated working condition	9.6
	超负荷工况 Overload working condition	/
排气带走的热量 The heat taken away by the exhaust ( kJ/s )	额定工况 Rated working condition	77.9
	超负荷工况 Overload working condition	/

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冷却液带走的热量 The heat taken away by the coolant ( kJ/s )	额定工况 Rated working condition	52.6
	超负荷工况 Overload working condition	/
发动机表面辐射热量 Radiation heat of the engine surface ( kJ/s )	额定工况 Rated working condition	/
	超负荷工况 Overload working condition	/

注：因测量等误差原因，表面辐射热量按发动机总热量的 5%计算。  
Note: Because of test errors and other reasons, the surface radiation heat is 5% of the engine total heat.

## 性能数据 Performance data

活塞平均速度 (m/s) Mean Piston Speed (m/s) .....	6.5
平均有效压力 (KPa) BMEP (KPa).....	1423
最高爆发压力(MPa) Maximum Burst Pressure(MPa) .....	/
最低空载稳定转速(r/min) Minimum No-load Speed(r/min).....	750±30
发火次序 Ignition Order .....	1-5-3-6-2-4
旋转方向 Sense of Rotation .....	逆时针 ( 面对飞轮 ) Anticlockwise ( In the Face of Flywheel )

备注：所有参数如有更改，恕不另行通知。

Remark: All Parameters If Changed Without Prior Notice.