FUJIAN EPOS ELECTRIC MACHINERY CO., LTD





ENGINE MODEL: 6CTAA8.3-G9

CURVE & DATASHEET: FR94434

EMEAN POWER

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WECHAT





Generator Engine Performance Data

ONGFENG CUMMINS ENGINE Co.,LTD

Xiangfan, Hubei Province, China http://www.dcec.com.cn Basic Engine Model:

6CTAA8.3-G9

FR94434

FR94434 @ 1500 RPM &1800RPM

Configuration CPL Code Revision D413058GX03 CPL: 4322 2013/3/18

Compression Ratio: 16.7:1 Aspiration: Turbocharged and Charge Air Cooled

Bore: 114 mm Displacement: 8.3 L Storke: 135 mm No. of Cylinders: 6

Emission Certification: Fuel System: BYC P7100/Electronic Governor

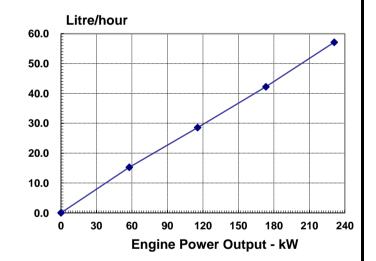
Governor Regulation: ≤5%

All data is based on the engine operating with fuel system, water pump, and 14.3 in H₂O (3.7 kPa) inlet air restriction with 5.98 in (152mm) inner diameter, and with 2.9 in Hg (10 kPa) exhaust restriction with 4.02 in (102 mm) inner diameter; not included are alternator, fan, optional equipment and driven components. Coolant flows and heat rejection data based on coolants as 50% ethylene glycol/50% water. All data is subject to change without notice.

Engine Speed	Standby Power	
RPM	kW	HP
1500	231	310
1800	263	352

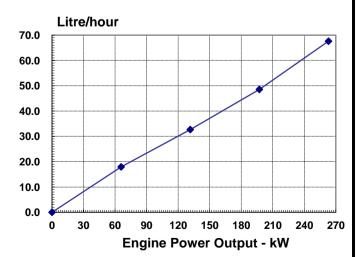
Engine Performance Data @ 1500 RPM

OUTPU	T POWE	ER .	FUEL CONSU	MPTION
%	kW	HP	g/kW.h	L/h
STANDBY POWER				
100	231	310	204	57
75	173	232	201	42
50	116	155	204	29
25	58	77	218	15



Engine Performance Data @ 1800 RPM

OUTPU	T POWE	R	FUEL CONSUM	MPTION
%	kW	HP	g/kW.h	L/h
STANDBY POWER				
100	263	352	212	68
75	197	264	203	49
50	132	176	205	33
25	66	88	225	18



Curves shown above represent gross engine performance capabilities obtained and corrected in accordance with GB/T18297 conditions of 100kPa (29.61 in. Hg) barometric pressure, 25°C (77°F) inlet air temperature, and 1 kPa (0.30 in. Hg) water vapor pressure.

POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

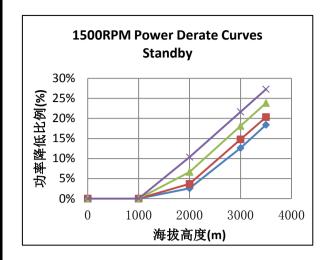
A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

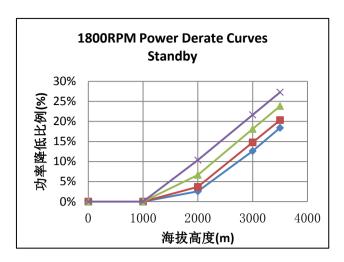
LIMITED TIME RUNNING PRIME POWER

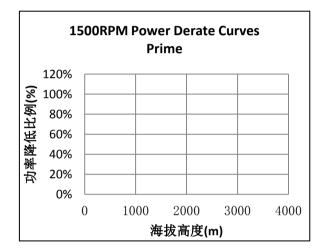
Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

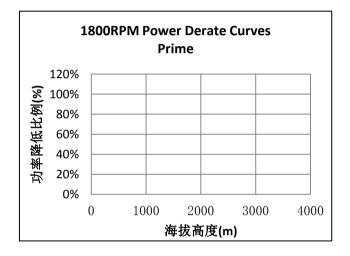
Above Source From CUMMINS AEB 26.02

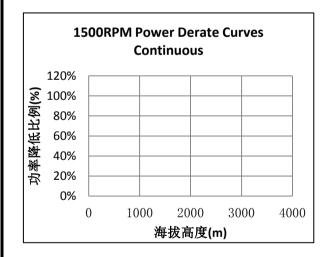
FR94434 (Continued) Page: 3

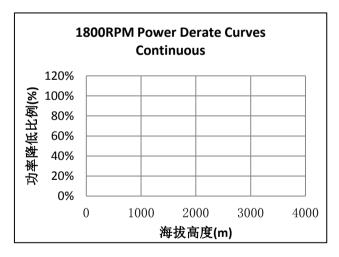


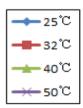












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GENERAL ENGINE DATA		
Approximate Engine Weight (wet)	kg	684
Mass Moment of Inertia of Rotating Components (No Flywheel)	kg·m²	0.37
Center of Gravity from Rear Face of Block	mm	541
Center of Gravity above Crankshaft Centerline		163
Engine Idle Speed		700-900
Fire Order		. 1-5-3-6-2-4
ENGINE MOUNTING		
Maximum (Static) Bending Moment at Rear Face of Block	N.m	1356
EXHAUST SYSTEM		
Maximum Back Pressure	₌kPa	10
Waximum Back i ressure	κι α	10
AIR INTAKE SYSTEM		
Maximum Intake Air Restriction with Heavy Duty Air Cleaner		
— Dirty Element	kPa	2.5
— Clean Element	kPa	6.2
OLIABOE AID GOOLING OVERTIME		
CHARGE AIR COOLING SYSTEM	0 -	
Maximum Temp. Rise Between Engine Air Intake and Intake Manifold	-°C	25
Maximum Air Pressure Drop from Turbo Air outlet to Intake Manifold		
— 1500RPM		13
— 1800RPM		13
Maximum Intake Manifold Temperature Differential (Ambient to IMT) (IMTD)	•	50
Maximum Intake Manifold Temperature for engine protection (Warning Thre	shold)°C	58
LUBRICATION SYSTEM		
Minimum Engine Oil Pressure for Engine Protection Devices:		
— Idle Speed	kPa	103
Governed Speed	kPa	276-414
Maximum Oil Temperature		121
Minimum Required Lube System Capacity - Sump plus Filters	litre	23.8
FUEL SYSTEM		
Type Injection System		'100 Direct Injection
Maximum Restriction at Lift Pump		13.6
Maximum Fuel Flow on the Supply Side of the Fuel Pump	litre/hr	208
Maximum Fuel Inlet Temperature		42
Maximum Allowable Head on Injector Return Line	kPa	33.9
COOLING SYSTEM		
Coolant Capacity - Engine Only		12.3
Maximum Coolant Friction Head External to Engine1800 rpm		35
-1500 rpm		28
Maximum Static Head of Coolant Above Engine Crank Centerline		18.3
Standard Thermostat (Modulating) Range		82 - 95
Minimum Pressure Cap		67
Maximum Top Tank Temperature for Standby / Prime Power	℃	104 / 104

FR94434 (Continued) Page: 5 **ELECTRICAL SYSTEM** 24V Cranking Motor (Heavy Duty, Positive Engagement).....--volt 12V Battery Charging System, Negative Ground.....-ampere 63 40 Maximum Allowable Resistance of Cranking Circuit.....-ohm 0.00075 0.002 Minimum Recommended Battery Capacity —Cold Soak @ 0 to 32-F (-18 to 0-C).....-0°F CCA 950 475 **EMISSIONS** Gaseous Emissions per GB 20891-2007, at 1500rpm: —Weight-Specific HC.......g/kW.h

Gaseous Emissions per GB 20891-2007, at 1800rpm:

 —Weight-Specific NOx.
 g/kW.h

 —Weight-Specific HC.
 g/kW.h

 —Weight-Specific CO.
 g/kW.h

 —Weight-Specific Particulates.
 g/kW.h

—Weight-Specific Particulates......g/kW.h

Fuel Rating Option used for these Data: FR94434

Governed Engine Speed	-rpm
Engine Idle Speed	-rpm
Gross Engine Power Output	-kW
Piston Speed	-m/s
Friction Horsepower	-kW
Engine Water Flow to Engine:	-litre/sec.
Intake Air Flow	-kg/min.
Exhaust Gas Flow	-litre/sec.
Exhaust Gas Temperature	-°C
Air to Fuel Ratio	-air:fuel
Radiated Heat to Ambient	-kW
Heat Rejection to Coolant	-kW
Heat Rejection to Fuel	-kW

STANDBY POWER		
1800	1500	
700 - 900	700 - 900	
263	231	
8.1	6.8	
22	17	
4.3	3.7	
21	17	
543	520	
23.0 : 1	22.1: 1	
24	24	
93	83	
213	265	

ALL DATA CERTIFIED WITHIN 5%

TBD = To Be Decided N/A = Not Applicable
All data is subject to change without notice, sorry for inform.
Dongfeng Cummins Engine Co., Ltd.

N.A. = Not Available