FUJIAN EPOS ELECTRIC MACHINERY CO., LTD





ENGINE MODEL: KT38-G CURVE & DATASHEET: FR-6891

EMEAN POWER

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WECHAT





Compress Ratio: 15.5:1

CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE PERFORMANCE CURVE

CONFIGURATION D232045GX03 ENGINE MODEL: KT38-G

(2300)

CURVE NUMBER: FR-6891

CPL No.: 3588 DATE: 2013/9/22

RATING

BoreXStroke: 159X159mm

(6.25X6.25 in.)

Aspiration: Turbocharged , Fuel System: Cummins PT

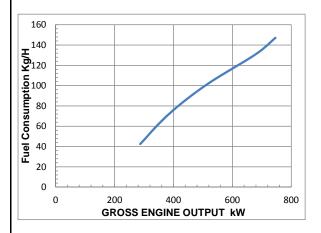
746 kW(1000 BHP)@1800r/min 616 kW(825 BHP)@1500r/min

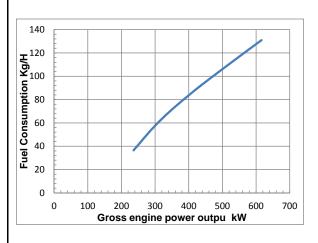
All data is based on the engine operating with fuel system, water pump, and 20 in. H2O(4.98kPa) inlet air restriction with 5.8 in.(147mm) inner diameter, and with 2 in. Hg(7kPa) exhaust restriction with 8 in.(203mm) inner diameter; not included are alternator, fan, optional equipment and driven components. Coolant flows and heat rejection data based on coolant as 50% ethylene glycol/50% water. All data is subject to change without notice.

GROSS ENGINE POWER OUTPUT

SPEED	STANDB	Y POWER	PRIME	POWER	CONTINUO	US POWER
rpm	BHP	kW	BHP	kW	BHP	kW
1800	1000	746	910	679	0	0
1500	825	616	750	560	0	0

FUEL CONSUMPTION





OU	TPUT POV	WER	CONSU	MPTION	ВЕ	sc
%	BHP	kW	Lb/h	Kg/h	g/kW.h	Lb/BHP.h
			1800	RPM		
STNADB		740	204	4.47	407	0.004
100	1000	746	324	147	197	0.324
PRIME	040	670	000	404	400	0.047
100	910	679	289	131	193	0.317
75	683	509	221	100	197	0.324
50	512	382	157	71	187	0.307
25	384	287	94	43	148	0.244
			1500	RPM		
STANDB	 Y					
100	825	616	289	131	213	0.350
PRIME						
100	750	560	262	119	213	0.350
75	563	420	195	88	210	0.346
50	422	315	137	62	197	0.324
25	317	236	81	37	155	0.254

Curves shown above represent gross engine performance capabilites obtained and corrected in accordance with SAE J1995 conditions of 29.61 in. Hg(100kPa) barometric pressure [300ft.(91m) altitude] 77deg F (25 deg C) inlet temperature, and 0.30 in. Hg(1kPa) water vapor pressure with No.2 diesel fuel.

TECHNICAL DATA DEPT.

CERTIFIED WITHIN 5%

CHIEF ENGINEER



POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been foundulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set appliacations.

STANDBY POWER RATING is

appliable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. **Negotiated power** outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING

Applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating

PRIME POWER RATING is

applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two

UNLIMITED TIME RUNNING PRIME

Prime Power is available for an unli-mited number of hours per year in a variable load application. Variable load shouled not exceed a 70% average of period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for aperiod of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, theat the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours

Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

Operation At Elevated Temperatrue And Altitude:

The engine may be operated at:

1800RPM up to 5,000 ft.(1500m) and 104°F (40°C) without power deration.

1500RPM up to 5,000 ft.(1500m) and 104°F (40 $^{\circ}\mathrm{C})$ without power deration.

For sustained operation above these conditions, derate by 4% per 1,000ft. (300m), and 1% per 10°F (2% per 11°C).



CHONGQING CUMMINS ENGINE COMPANY LTD. **ENGINE DATA SHEET**

ENGINE MODEL (S). STAND_BY:

PRIME:

KT38-G

1000 BH @1800r/min

746 kW

679 kW

910 BHP @1800r/min

REFERENCE INFORMATION:

CPL NUMBER3588 PERFORMANCE CURVE NUMBER......FR-6891

GENERALENGINE DATA		
Туре	4 Cycle , 60	° Vee , 12 Cylind
Aspiration	Turbocharg	ed,
Bore—in.(mm)×stroke—in.(mm)	6.25×6.25	(159×159)
Displacement—in ³ (L)	2300	(38)
Compression Ratio	15.5:1	
Dry Weight		
Fan Hub to Flywheel Engine —lb(kg)	7950	(3606)
Radiator Cooled Engine —lb(kg)	9825	(4457)
Wet Weight		
Fan Hub to Flywheel Engine —lb(kg)	8400	(3810)
Radiator Cooled Engine —lb(kg)	10713	(4859)
$\label{eq:moment} \mbox{Moment of Inertia of Rotating Components (Excluding Flywheel)} - \mbox{lb}_m \cdot \mbox{ft}^2 (\mbox{kg} \cdot \mbox{m}^2) . \dots .$	94	(3.96)
·With FW 6001 Flywheel —kg•m²(lb _m .ft²)	10.45	(248.0)
·With FW 6011 Flywheel —kg•m²(lb _m .ft²)	20.78	(493.0)
C.G. Distance From Front Face of Block—in(mm)	31.5	(801)
C.G. Distance Above Crank Centerline—in(mm)	11	(279)
Maximum Allowable Bending Moment at Rear Face of Block —N•m(lb.ft)	2000	(907)
Firing Order	1R-6L-5R-2 2R-5L-4R-3	
ENGINE MOUNTING		
Moment of Inertia About Roll Axis —lb.ft²(kg•m²)		
EXHAUST SYSTEM		
Maximum Allowable Back Pressure (1500/1800 rpm) —in.Hg(kPa)	2.3/3	(7.8/10.2)
Maximum Allowable Back Pressure —in.Hg(kPa)	3	(10)
Exhaust Pipe Size Normally Acceptable —in(mm)	6	(152)
AIR INDUCTION SYSTEM		
Maximum Allowable Intake Air Restriction With Heavy Duty Air Cleaner		
Clean Element —in.H ₂ O(kPa)	15	(3.73)
Clean Element —in.H ₂ O(kPa)	15	(3.73)
Intake Air Alarm Temperature (1500/1800 rpm)—°C(°F)	82	(180)
COOLING SYSTEM		
Coolant Capacity		
With heat exchanger HX 4073 (With out explantion tank) —U.S.Gal(L)	18	(66)
With explantion tank & LTA—U.S.Gal(L)	30	(112)
Maximum Coolant Friction Heat External to Engine @1500 rpm —PSI(kPa)	7	(48.3)
@1500 rpm —PSI(kPa)	10	(68.9)
Minimum Raw Water Flow @ 90°F(32 $^{\circ}\text{C}$) to Heat Exchanger With HX 4073—GPM(L/2004) and the second se	mir 54	(204.4)



CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE DATA SHEET

Maximum Raw Water Inlet Pressure @ Heat Exchanger HX 4073—PSI(kPa)	. 50	(344.7)
Maximum Raw Water Inlet Pressure @ Heat Exchanger HX 6076 —PSI(kPa)	. 50	(344.7)
Maximum Allowable Top Tank Temperature (Stand_by/Prime) —°F(°ℂ)	. 220/212	(104/100)
Standard Thermostat (modulating) Range— °F(°C)	. 180-200	(82-93)
Maximum Allowable Coolant Temperature — $^{\circ}F(^{\circ}C)$. 205	(96.1)
Minimum Coolant Makeup Capacity —U.S.Gal(L)	6.3	(23.8)
Maximum Raw water Inlet Friction —PSI(kPa)	. 10	(254.0)
Minimum Allowable Fill Rate —U.S.GPM(L/min)	. 5	(18.9)
Maximum Allowable Initial Fill Time —min	5	
Minimum Allowable Coolant Expansion Space —% of System Capacity	5	
Maximum Allowable Inlet Coolant Temperature at Limited situation (Stand_by/Prime) —	- 160/150	(71/66)
LUBRICATION SYSTEM		
Oil Pressure		
@ Idle —PSI(kPa)	. 20	(138)
@ Rated Speed —PSI(kPa)	. 45-65	(310-448)
Oil Flow at Rated Speed —U.S.GPM(L/min)	. 124	(469.4)
Maximum Allowable Oil Temperature — ${}^{\circ}F({}^{\circ}C)$.250	(121.0)
By-Pass Filter Capacity		
Spin-on Cartridge Type —U.S.Gal(L)	.2 X 0.7	(2 X 2.6)
Replaceable Element Type —U.S.Gal(L)	. 2 X 2.9	(2 X 11.0)
Oil Pan Capacity (Option OP6023)		
High —U.S.Gal(L)	30.0	(113.6)
Total System Capacity (Excluding By-Pass Filter) —U.S.Gal(L)	45.0	(170.3)
Total System Capacity (Excluding By-Pass Filter) —U.S.Gal(L)	35.7	(135.1)
Angularty of Standard Oil Pan (Option OP		
Front Down	. 30°	
FUEL SYSTEM		
Fuel Injection System	. Cummins PT	
Maximum Fuel Consumption at Maximum Rated Output and Speed —lb/h(kg/h)		
Maximum allowable Restriction to PT Fuel Pump		
With Clean Fuel Filter —in.Hg(kPa)	. 4	(13.55)
With Dirty Fuel Filter —in.Hg(kPa)	10	(33.86)
Maximum Fuel Supply at Rated Power and Speed —lb/h(kg/h)		
Maximum Allowable Injector Return Line Restriction		
With Check Valves —in.Hg(kPa)	7	(22)
Less Check Valves —in.Hg(kPa)	. 3	(8)
Minimum Allowable Fuel Tank Vent Capability —ft³/h (L/h)	. 15	(425)
(With 2.5 in. Hg (63 mm Hg) or Less Back Pressure)		
Starter (Heavy, Anode)—Volt		24
Battary Recharge System, Negative ground—A		35
Maximum Allowable Resistance of Starting Circuit— Ω .		0.002
Minimum Recommended Battary Capacity		
·Cold Soak at 50°F(10°C) or Above—0°F CCA		1200
·Cold Soak at 32~50°F(0~10 °C) or Above—0°F CCA		1280
·Cold Soak at 0~32°F(-18~0°C) or Above—0°F CCA		1800



CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE DATA SHEET

PERFORMANCE DATA

All data is based on the engine operating with ruel system, water pump, lubricating oil pump, air cleaner, and muffler, not included are alternator, compressor, fan, optional equipment and driven components. Data repressents gross engine performance capabilities obtained and corrected in accordance with SAE J1349 conditions fo 29.61 in Hg(100 kPa) barometric pressure[300ft. (90 m) altitude], 77°F (25°C) inlet air temperature, and 0.30 in. Hg (1kPa) water vapor pressure with No. 2 diesel fuel or a fuel corresponding to ASTM D2. All data is subject to change without notice

nonce	STAN	D_BY	PR	IME
	60 Hz	50 Hz	60 Hz	50 Hz
Engine Speed r/min	1800	1500	1800	1500
Idle Speed r/min	725-775	725-775	725-775	725-775
Gross Power Output BHP(kW)	1000(746)	825(616)	910(679)	750(560)
Brake Mean Effective Pressure PSI(kPa)	190(1310)	188(1299)	173(1193)	171(1181)
Piston Speed ft/min(m/s)	1870(9.5)	1555(7.9)	1870(9.5)	1555(7.9)
Friction Horsepower BHP(kW)	170(127)	115(86)	170(127)	115(86)
Intake Air FlowCFM(L/s)	2750(1298)	1849(873)	2550(1204)	1699(802)
Exhaust Gas Flow CFM(L/s)	7100(3351)	5350(2525)	6500(3068)	4750(2242)
Exhaust Gas Temperature °F(°C)	915(491)	1017(547)	892(478)	1002(539)
Heat Rejection to Ambient BTU/min(kW)	7266(128)	5960(105)	6585(0)	5450(96)
Heat Rejection to Coolant BTU/min(kW)	29549(520)	24481(430)	26816(472)	22147(389)
Engine Water Flow L/s(U.S.GPM) @ 4psi	390(24.6)	310(19.6)	390(24.6)	310(19.6)

Chanvge Log		
Date	Author	Change Description
2013/6/25	Jiang Li	Release
2013/9/22	Jiang Li	Corrected 60Hz Prime Power